Restacking Productivity:
Increasing efficiency, increasing throughput

Used in combination with the Iconotech return conveyor, the Restacker RS 3636 increases productivity by enhancing material handling. Once cases are printed, the Restacker accumulates them in batch counts, and releases them in bundles to the return conveyor where they are returned to the operator for further processing.

Restacker RS 3636
Printer Specifications

General Specifications

Dimensions:
Width: 56” (1422 mm)
Total movable width: 98” (2490 mm)
Length: 42” (1067 mm)
Height: 54” (1372 mm)
Exit Height: 17.5” (445 mm)
Loading Height: 39” (991 mm)
Weight: 600 Lbs.

Capacities

Rate: Maximum 60 pcs./min
Output: Stacked batches, in increments of five, 10-25pcs
Max Case Size: Width 36” (915 mm) x Length 48” (1220 mm)
Minimum Case Size: Width 7” (177 mm) x Length 12” (305 mm)
Max Bag Size: Width 36” (915 mm) x Length 36”
Minimum Bag Size: Width 7” (177 mm) x Length 18” (475 mm)

Controls

Control Panel: Batch Size, Reset and On/Off
Accumulating Counter for Drop: 5 cases
Stacking Counter: Number of Drops of 5 to Maximum of 12.5” (318 mm)
Logic: PLC

Operating Requirements

Electrical Supply: 230VAC 20AMP, from upstream printer
Air Supply: 80psi clean shop air, 15cfm, from upstream printer

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